

NYCOTE APPLICATION CASE STUDY #1

Aircraft structures contain numerous electrical bonding points. These are used to ground static electricity from non-metallic components such as radomes and to provide an earth path for lightning strike and a current return path for any electricity.* They are essential for electrical safety and must be preserved in good condition.

Protection is required from:

- Degradation due to corrosive environments
- Sparking and flashover
- Damp and moisture ingress
- Service chemicals such as battery acid, fuels, deicers, etc.

Nycote products provide an excellent permanent barrier from harsh environments and can be used to coat and encapsulate bonding points. Nycote 7-11, 88 and 99 all deliver a thin, flexible conformal layer that prevents ingress of corrosive elements. Both products are approved and used by major aerospace companies for this application. The combination of Nylon and Epoxy provides a thin barrier which adheres to the many different materials used on electrical bonding points.

Nycote forms a pinhole free film and therefore allows no pathways for electricity to escape. Nycote products are available in a range of colors for easy identification and will break if the point is unfastened, providing an indication that interference has occurred. Application of Nycote is easy with a small paintbrush avoiding removal of the assembly from its location.

*See FAA Advisory Circulars AC 25.899-1, AC 25.954-1



FIG 1: ELECTRICAL BONDING POINT ENCAPSULATED IN NYCOTE 7-11 BLUE



FIG 3: CORRODED BONDING STRAP AND CONNECTION (FROM FAA AC 43-206)

SCREW OR BOLT*
LOCKWASHER E* WASHER A*
STRUCTURE*
WASHER B*
PLAIN NUT* WASHER C*
WASHER D*
LOCKWASHER F*

FIG 2: BONDING POINT SET UP FROM FAA AC 43-206



FIG 4: DRAWING CALL OUT FOR NYCOTE 7-11 FOR FLOOR BONDING POINT

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